



# OPERATION INSTRUCTION

## Welding Undercut Gage

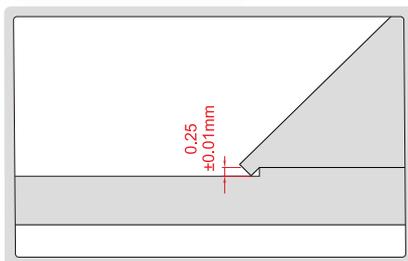


Welding undercut gage



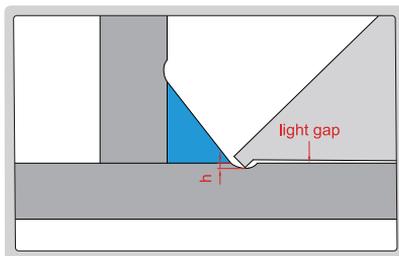
Calibration block

- 1.The gage is used to measure undercut.
- 2.Calibration:Put the gage on calibration block, observe whether the probe is worn.



### 3.Measurement

When there is a light gap,  $h < 0.25\text{mm}$ ;  
When there is no light gap,  $h \geq 0.25\text{mm}$



MN-4849-C/E

V0